ABSTRACT

The invention relates to a process for making a puncture resistant laminated fabric comprising laminating a layer of polyethylene film to a layer of fabric comprised of an ultra high molecular weight polyethylene. The laminating step is conducted at a temperature between about 230°F and about 290°F with a contact time of between about 5 minutes and about 15 minutes with the application of a laminating pressure of between about 50 psi and about 500 psi.